

Work Order ID 127118-1

December-08-14 12:31:28 PM

127118

Page 1

Item ID: D119-827-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Tail Rotor Pedal Lockout

Stop

NS2

Start Date: 12/08/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/16/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D119-827

D

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP D119-827-011 CHG002

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4: 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

12 14.12.08

2x

DAS
28
9-89

DEC 09 2014

DAS
28
9-89



FEB 10 2015

Work Order ID 127118

December-08-14 12:31:28 PM

127118

Page 2

Item ID: D119-827-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Tail Rotor Pedal Lockout
 Start Date: 12/08/14 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 12/16/14 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D119-827-011 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

1x

DAS
46
9-89

FEB 10 2015

ML5

15-02-11

MF
15-2-10

Picklist Print

December-08-14 12:31:26 PM

Page 1

Work Order ID: 127118

127118

Parent Item: D119-827-011

D119-827-011

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 12/08/14

Required Date: 12/16/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.10.16 AS PER DWG REV.A DD VERF:JFS IPP
REV:B 13-01-09 REV B JLM VERIFIED:DD IPP REV:C
12.10.16 as per CHG002 (ecn 13-538) DD VERF:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4704-041		Manufactured	No			110	Each	3.0000	(1) 2				DAS 28 9-89
D4704-041 Expandable Pin Assembly	DAS 46 9-89								**				
Location Loc Qty Loc Code													
ST123 3													
124930 1													
125351 2													
D4703-041		Manufactured	No			110	Each	5.0000	(2) 4				DAS 28 9-89
D4703-041 Lock Pin Assembly	DAS 46 9-89								**				
Location Loc Qty Loc Code													
ST123 5													
122319 1													
125642 4													
D4710-1		Manufactured	No			110	Each	3.0000	(1) 2				DAS 28 9-89
D4710-1 Spacer	DAS 46 9-89								**				
Location Loc Qty Loc Code													
ST123 3													
101283 3													
D4721-1		Manufactured	No			110	Each	7.0000	(1) 2				DAS 28 9-89
D4721-1 Decal	DAS 46 9-89								**				
Location Loc Qty Loc Code													
ST124 7													
121659 7													

DEC 09 2014

DAS
28
9-89

Picklist Print

December-08-14 12:31:27 PM

Page 2

Work Order ID: 127118

127118

Parent Item: D119-827-011

D119-827-011

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 12/08/14

Required Date: 12/16/14

Start Qty: 2.00

Required Qty: 2.00

AN4-11A

Purchased

No

110

Each

336.0000

(2) 4

AN4-11A

DAS

46

BOLT

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

20

120731

20

ST325A

253

M128362

182

M128769

71

ST344

63

M126333

5

M127376

58

DAS
28
9-89

MS14144L4

Purchased

No

110

Each

11.0000

(2) 4

MS14144L4

DAS

46

Nut

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST316

11

124858

2

m131019

9

DAS
28
9-89

MS24665-153

Purchased

No

110

Each

109.0000

(2) 4

MS24665-153

DAS

46

Cotter Pin

9-89

**

DEC 09 2014

Location

Loc Qty

Loc Code

ST294

109

107139

109

DAS
28
9-89

DAS
28
9-89

Picklist Print

December-08-14 12:31:27 PM

Page 3

Work Order ID: 127118

127118

Parent Item: D119-827-011

D119-827-011

Parent Item Name: Tail Rotor Pedal Lockout

Start Date: 12/08/14

Required Date: 12/16/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0416J

Purchased No

110

Each

303.0000

21 (4)

**

m125773

DAS
26
9-89

NAS1149D0416.1

WASHER

DAS
46
9-89

Location

Loc Qty

Loc Code

DAS
28
9-89

ST270

303

m126254

57

m129909

246

NAS1149D0463J

Purchased No

110

Each

6,619.000

(8) 16

**

NAS1149D0463.1

WASHER

DAS
46
9-89

Location

Loc Qty

Loc Code

DAS
26
9-89

CA

459

M129682

459

ST260a

6048

M129390

1591

M130799

4457

ST269

112

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

18

NAS6604D16

Purchased No

110

Each

24.0000

(2) 4

**

DEC 09 2014

NAS6604D16

Bolt

DAS
46
9-89

Location

Loc Qty

Loc Code

DAS
28
9-89

DAS
26
9-89

ST261

24

m127159

24

4X

REFERENCE ONLY

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FEB 10 2015

DAS
46
9-89

IIN-D119-827

Page 10 of 10

4.0 PARTS LIST

-011	Part Number	Description
X	D119-827-011	TAIL ROTOR PEDAL LOCKOUT
1	D4704-041	EXPANDABLE PIN ASSY
2	D4703-041	LOCKOUT PIN ASSY
1	D4710-1	SPACER
1	D4721-1	DECAL
2	AN4-11A	BOLT
2	MS14144L4	NUT
2	MS24665-153	COTTER PIN
2	NAS1149D0416J	WASHER
8	NAS1149D0463J	WASHER
2	NAS6604D16	BOLT

5.0 WEIGHT AND BALANCE

The following are the net weight increases associated with D119-827-011 kit.

Installation	Weight	Longitudinal		Lateral	
		Arm	Moment	Arm	Moment
D119-827-011 ON A109/A119 MODELS	0.52 lb 0.23 kg	32.6 in 0.83 m	16.9 in-lb 0.19 m-kg	-13.1 in -0.33 m	-6.8 in-lb -0.08 m-kg
D119-827-011 ON 206/407 MODELS	0.52 lb 0.23 kg	33.0 in 0.84 m	17.2 in-lb 0.19 m-kg	-12.5 in -0.32 m	-6.5 in-lb -0.07 m-kg

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Revision: D
Date: 13.07.18